

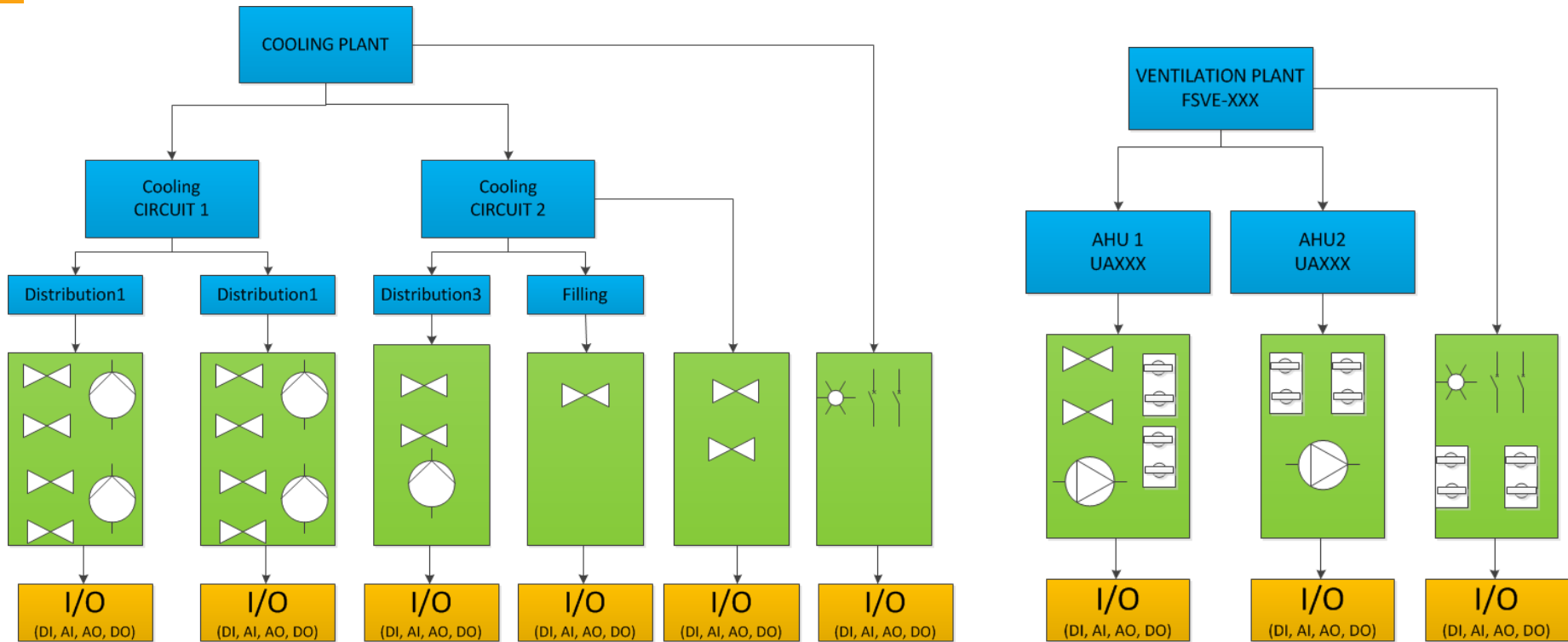


UNICOS-CPC

Operation Basics

CERN EN-ICE

UNICOS-CPC Team



PCO (Process Control Object) → Process Units

FIELD OBJECTS → actuators (OnOff or Analog)

I/O OBJECTS → sensors or actuator orders

Run Orders **ALWAYS**
follow the hierarchy
from top to bottom

Operators can act at
ALL levels

Mode "Auto"

- ✓ PLC is driving the unit or the actuator



Auto



Manual



Forced



Local



Hardware
Local



Mode
Inhibit

Mode "Manual"

- ✓ Operator is driving the unit or the actuator
- ✓ Manual mode disappears on a start/stop request of the master unit
- ✓ Interlocks are applied and effective

Mode "Forced"

- ✓ Operator is driving the unit or the actuator
- ✓ Forced mode is always maintained
- ✓ Interlocks are applied and effective

Mode "Local"

- ✓ Idem « Forced » but from a Touch Panel

Mode "Hardware Local"

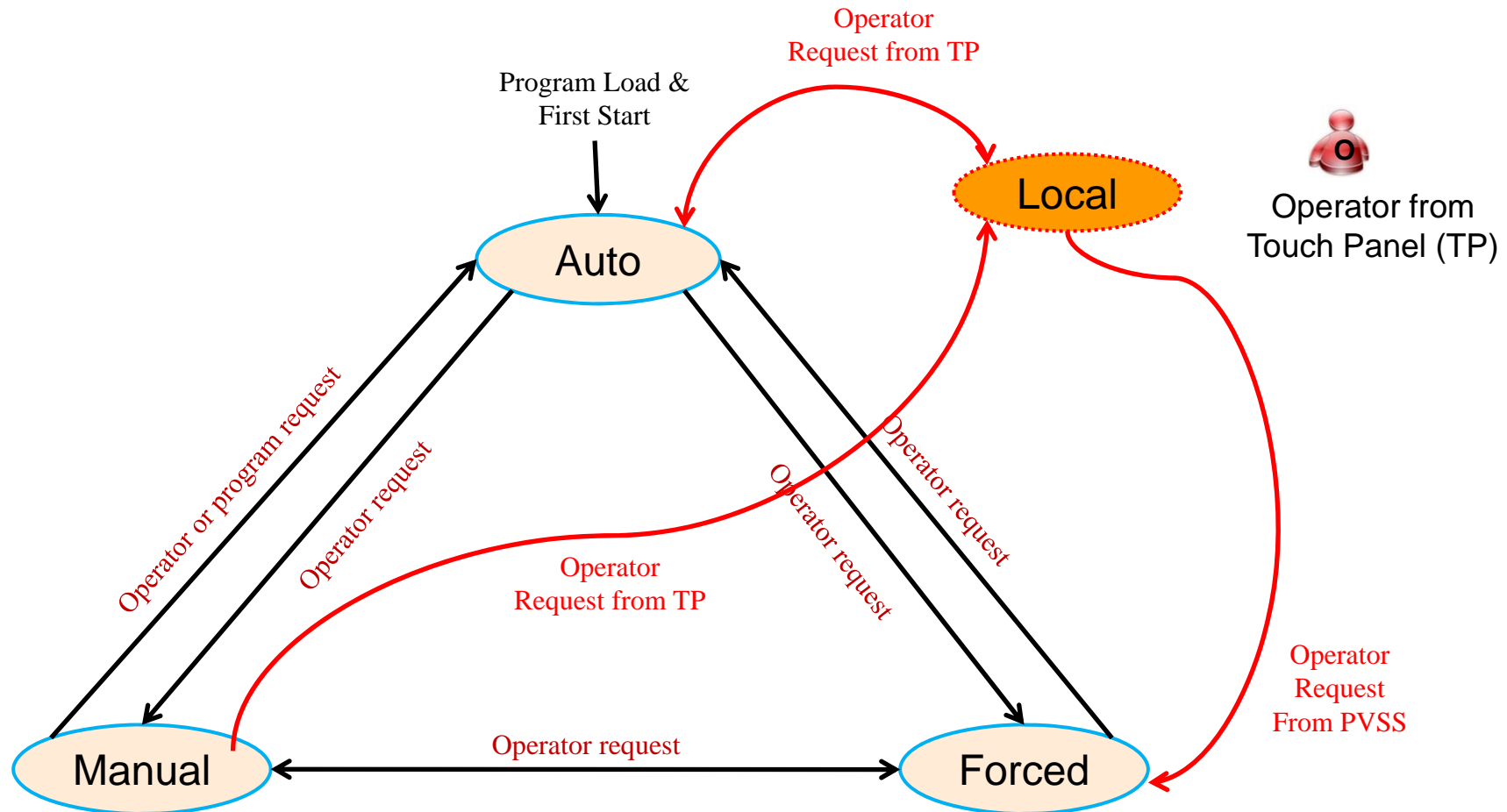
- ✓ Actuator is driven electrically without the PLC
- ✓ Interlocks are applied but they are not effective

Mode inhibition

- ✓ Manual and Forced mode can be inhibited (forbidden)
- ✓ Ex: used in "fire detection" mode in some installations



Mode Transitions



Hardware Local: Always priority: Set/Reset from a button on the process directly

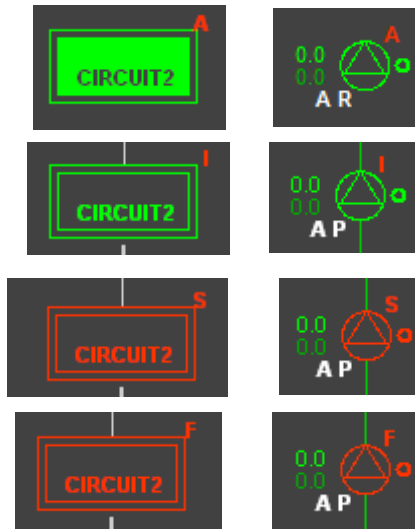


Alarms and Interlocks

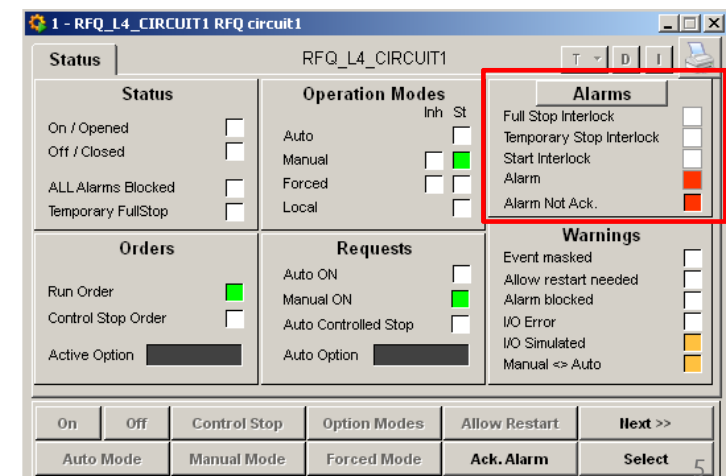
- **Alarm:** Visual information indicating a potential problem (A)
 - ✓ No interlock on the process

- **Interlock:** Action on the process (in any operation mode)
 - ✓ Interlock on PCO: Run Order is reset
 - ✓ Interlock on actuator: Go to fail-safe position
 - **Start Interlock (I):**
 - Avoid the starting (stay « Off »)
 - **Temporary Stop Interlock (S):**
 - Go to fail-safe position while the condition is filled
 - Restart automatically if the condition is not filled anymore
 - Acknowledgement (**Ack. Alarm**) stops the blinking
 - **Full Stop Interlock (F) :**
 - Go to fail-safe position while the condition is filled
 - Acknowledgement (**Ack. Alarm**) stops the blinking
 - « **Allow Restart** » allows the restart if the condition is not filled anymore

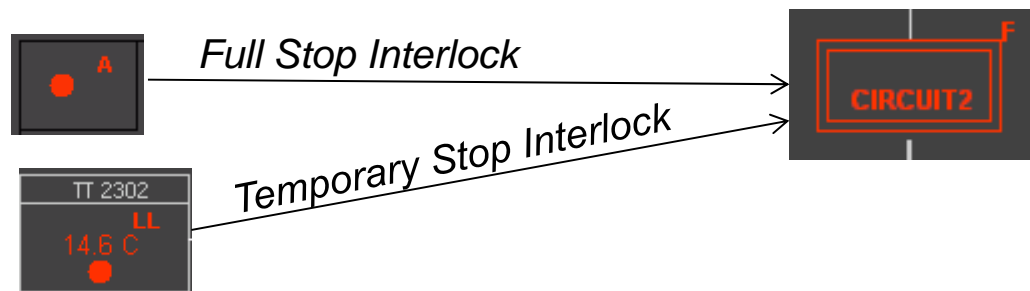
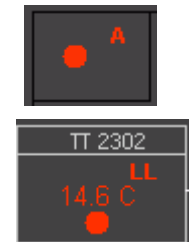
Active Condition:
Letter **A**, **I**, **S** or **F**



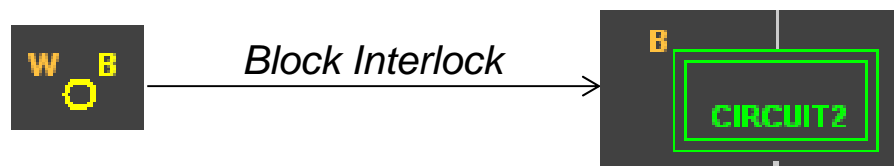
« Allow restart » needed to restart:
Orange letter **R**



- Interlocks are triggered by « alarm objects »
 - ✓ Digital alarm: Boolean condition (**A**)
 - ✓ Analog Alarm: Threshold detection on a sensor (**HH, H, L, LL**)

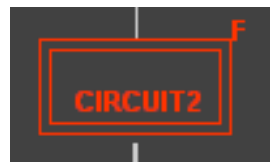


- « Block PLC Alarm » : Block the interlock in the PLC



■ From synoptic:

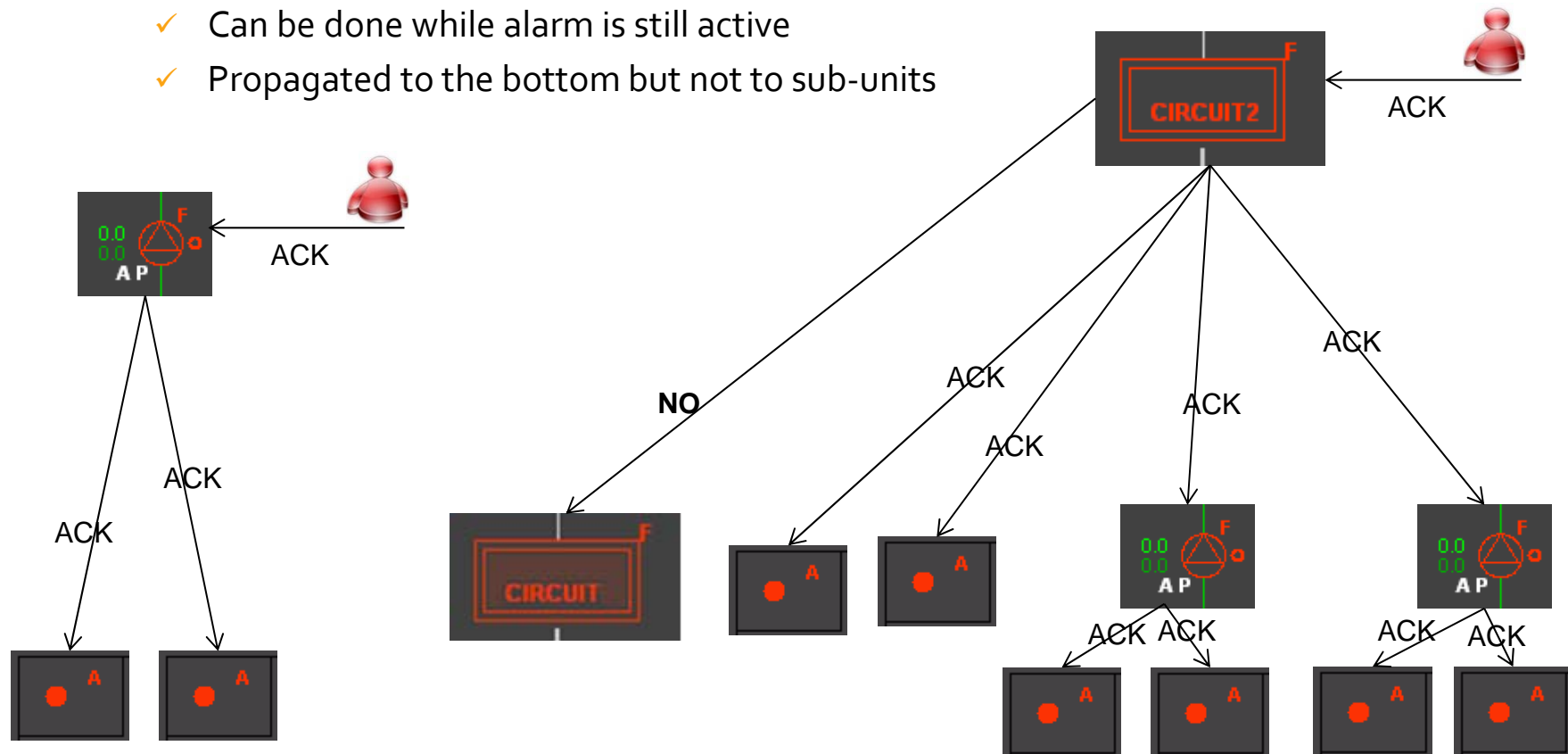
- ✓ Double click on actuator or unit.
 - button « Alarms » from the faceplate display all possible FS, TS, SI, AL on this unit or actuator
- ✓ Other solution: right click on the widget and click on « Alarms »



The screenshot displays the control interface for 'RFQ_L4_CIRCUIT2'. The main window has several tabs: 'Status', 'Operation Modes', 'Alarms', and 'Warnings'. The 'Alarms' tab is highlighted with a red box, and an orange arrow points from it to a secondary window titled '1 - RFQ_L4_CIRCUIT2 RFQ circuit2 Configured alarms'. This secondary window shows a list of alarm types (Full stop, Temporary stop, Start interlock, No interlock alarms) and a grid of specific alarms with their status indicators (red, yellow, or green circles).

Alarm ID	Description	Status
RFQ_L4_PT0025_FS	Bad filling pressure circuit2	Red (Active)
RFQ_L4_PT0024_FS	Bad pressure input circuit circuit2	Yellow (Warning)
RFQ_L4_RFQCOOL_FS1	Emergency stop UIAOxxx	Green (Inactive)
RFQ_L4_CIRCUIT2_FS1	DISTRIB Full Stop Circuit2	Green (Inactive)
RFQ_L4_CIRCUIT2_FS2	Default temperature Circuit2	Green (Inactive)
RFQ_L4_FILLING2_AL2	Large Leak Circuit 2	Green (Inactive)

- Acknowledgement (alarms, units, actuators)
 - ✓ Stop the blinking
 - ✓ Can be done while alarm is still active
 - ✓ Propagated to the bottom but not to sub-units

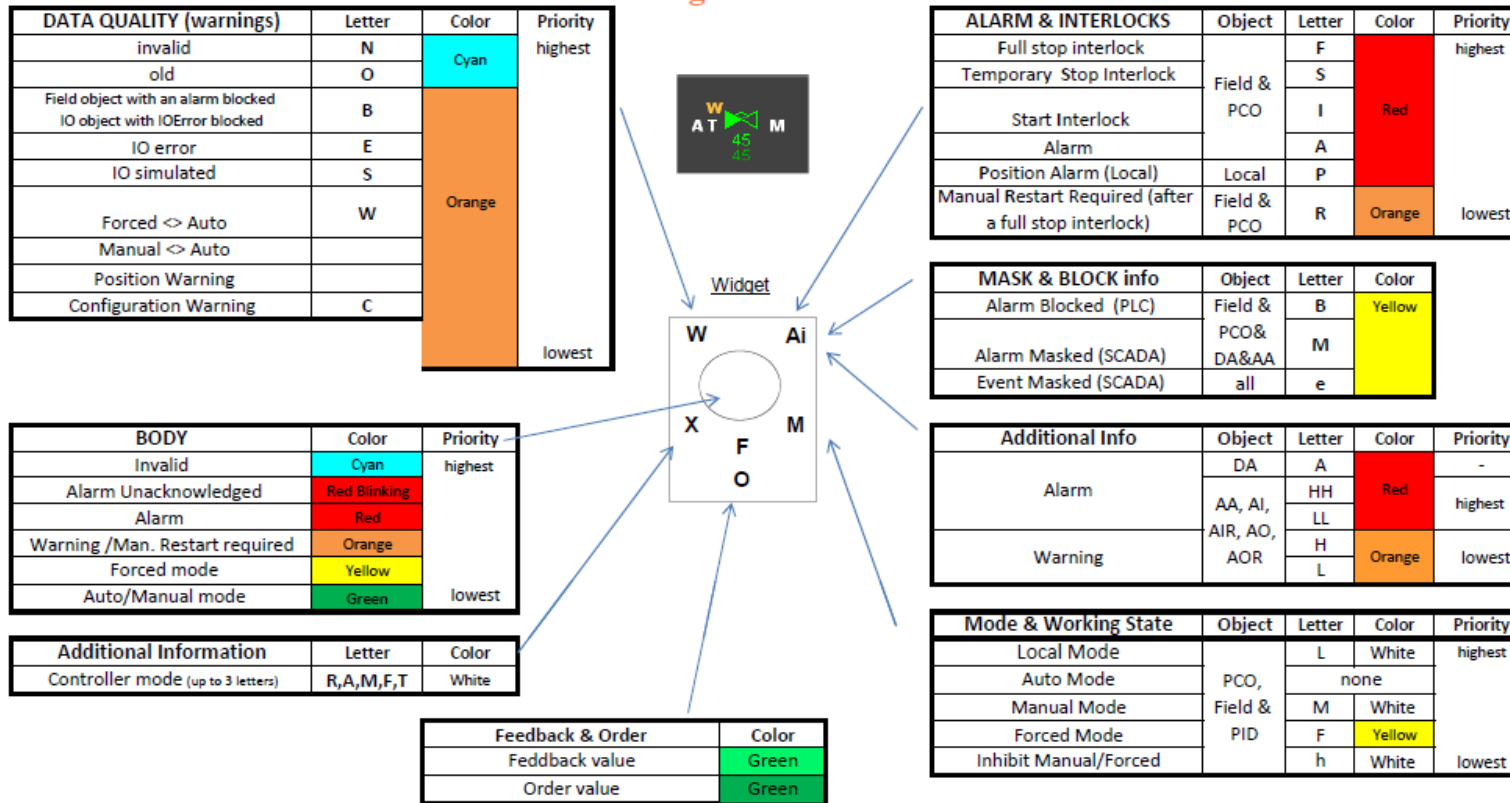
















Allow Restart: Never propagated.



UNICOS Generic Widget

UNICOS-CPC Widgets animation



															
Analog	AI,AS	Analog	Analog	Analog	OnOff	AI,AS	PID	Analog	OnOff	OnOff	DA	AA	AA		
Data Invalid	No refresh Data	Data not connected	Forced Mode	Auto Regulated & order: 17.1 stat: 16.3	Warning & Forced Mode	Forced Mode & Event Masked	Manual & Regulation & Simulated	Inhibit Manual mode activate	Temporary Stop Interlock	Start Interlock active	Alarm On	Blocked alarm	Warning High		